

# ABSTRACT OF THE DISCLOSURE

Interpolymer resin particles comprised of 20%  
5 to 80% by weight polyolefin, e.g. polyethylene and  
80% to 20% by weight of an in situ polymerized vinyl  
aromatic resin, e.g. polystyrene or poly(styrene-  
butyl acrylate) and forming an interpenetrating  
network of polyolefin and vinyl aromatic resin  
10 particles. The interpolymer particles are  
impregnated with a volatile hydrocarbon blowing  
agent, and limonene, e.g. d-limonene, ranging from  
about 0.1 to about 5 parts, preferably 0.1 to 1 part  
by weight, based on 100 parts by weight of the  
15 interpolymer particles, for improved expandability  
and a pleasant fragrance.